



MAIDSTONE

# Solid Surface Tub Installation Guide

## Caution

- Carefully read the instructions before starting the installation.
- This bathtub should be installed by an experienced plumber.
- You will need at least two people to install this product properly.
- In order to reduce the risks of personal injuries, do not support or lift the bathtub by the rim. Provide adequate support under the feet.
- Manufacture is not responsible for any damage to the unit or personal property caused by improper installation. If you disregard instructional warnings, you will void your warranty.
- Unpack and inspect the bathtub for damage. Return the bathtub to the carton until you are ready to install.
- Install the bathtub on an adequately supported, level floor.
- Before installation, ensure proper access to the final plumbing connection.
- Adhere to all local plumbing codes

## Installation Manual

1. Remove the bathtub from its carton and place it on a protective floor covering material to prevent damage to the bathtub or floor.
2. Position the tub in its final location and trace its outline with a pencil.
3. Position a clean drop cloth or similar material in the bottom of the bathtub. Be careful not to scratch the surface of the bathtub.
4. Level the bath by turning the leveling feet at the bottom of the tub.
5. If the drain waste pipe is not directly below the drain please use an adjustable flex pipe (not included) and follow steps 6-10 otherwise if not please continue down to straight drain installation steps 11.

## Using Flex Pipe (not included)

6. Place tub on its side and connect flex pipe to the Tub drain pipe using the lock nut connector.
7. Arrange the flex pipe and connect its end to the drain waste pipe. (use PVC cement to connect)
8. Flip over the bathtub.
9. Fill the bathtub to the overflow and check for leaks.
10. Affix the bathtub by applying silicone on the contour of the base. Let dry 24h.

## Straight drain Installation

(Requires a RapidConnect Drain \*sold separately OR access below the floor, OR must be built on a platform)

11. Connect the drain directly to the drain waste pipe. (Straight drain tail piece not included)
12. Flip over the bathtub.
13. Fill the bathtub to the overflow and check for leaks
14. Affix the bathtub by applying silicone on the contour of the base. Let dry 24h.

## Care and Maintenance

MINERALCAST has a nonporous surface that makes it resistant to stains, scratches and discoloration. To maintain the condition of your new MINERALCAST tub, simply wipe the surface with a dry, soft cloth after each use. Most dirt and dust will wash off with clean, warm water. For a more thorough cleaning, be sure to use a mild cleaner such as a gentle dish soap. Avoid any products that contain abrasives, acids, or ammonia.

### Euro Silk Matte Finish

- Clean your bath with a soft cloth and warm soapy water.
- Stubborn marks and fine scratches may be removed with the Scotch-Brite pad. Gently rub in small circular motions until the scratch is gone.
- Dry with a towel

### High Gloss Finish

- To preserve the polished surface, clean your bath with a soft cloth and warm soapy water.
- Stubborn marks and fine scratches may be removed using 1500-2000 grit water paper.
- Dry with a towel
- Follow this by polishing with a car burnishing compound and soft cloth. Buff the surface to a shine, using a buffing cloth or drill attachment. Repeat this process as many times as necessary until the damaged area is blended with the tub's finish.

### Damage Prevention

- Always run hot and cold water simultaneously into your bath. Hot water should not exceed a maximum temperature of 140°F.
- Do not use powders, pastes, crème cleaners, thinners or dry-cleaning fluids.
- Deliver water (mixed hot and cold) to the lowest point of the bath which is at the waste area
- Avoid contact with strong chemicals and solvents (stain removers, nail varnish removers, Etc)
- Wipe away any chemical spillages. Example: hair dye, as soon as possible to avoid potential staining.
- When colored essential oils or bath bombs are used, first test that the color will not stain your bath. If it does, a burnishing compound will remove it.